

BLUE

Dart Aerospace Ltd.

Date: Thursday, 12/06/2008 3:01:34 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REPAINT
Job Number	: 39833		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D27317
This Issue	: 12/06/2008 S.O. No. :	Drawing Number	: D2731-7-REPAINT
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	:
Previous Run	: 39831	Material	:
Written By	: <u> </u>	Due Date	: 19/06/2008 Qty: 4 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: <u> </u>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 PULL FROM STOCK:

4 x D2731-7 B 37336

PO

2.0	D27317	Mounting Lug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pc/p/13 (4)

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 SAND BLAST PART

(+ ReAlodine)

21 08-06-17

(x4)

4.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: SPRAY PAINTING
 -PRIME
 -PAINT DELFLEET BLUE AND CLEAR DELFLEET

7 ml 08 06 24 (4)

5.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

Job 25 (4)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Drawing Name: REPAINT

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(4x)

Comment: PACKAGING RESOURCE #1

ID & STK

USING NEW B/N

8/6/26

SP

Job Completion



MF 68-06-26

7.0

QC21

08/06/26 HJ

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries